

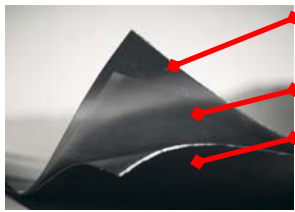
NON-METAL REINFORCED LAMINATES

STANDARD GRADES



GRAFOIL Grade GHN

GRAFOIL Grade GHN is an unbranded laminate made with GRAFOIL Grade TG-337 flexible graphite, thermally bonded to both faces of a plastic insert. It is not certified to any industry standards. Similar to Grade GHP, but with low-cost natural graphite! Grade GHN provides excellent long term sealing, good load retention, and easy removal of frequently rebuilt flanges. Surface identifiable, laminate is branded with the GRAFOIL grade and source guarantee.

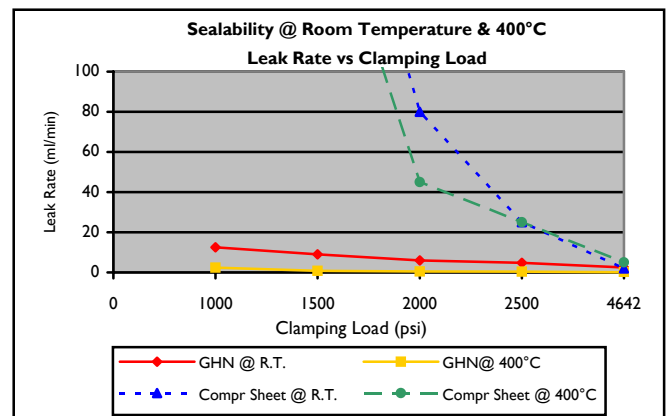
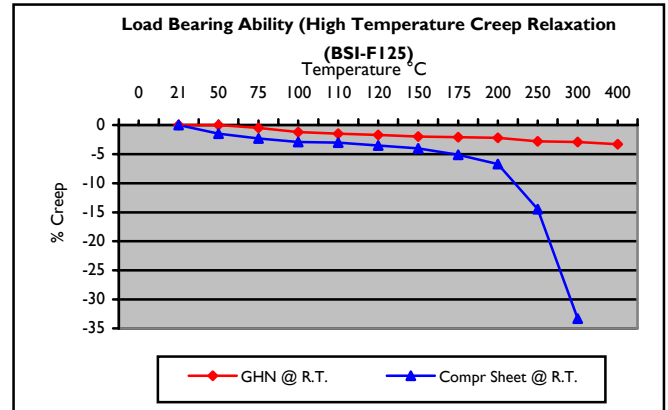


GRAFOIL Grade TG-337
Plastic insert
GRAFOIL Grade TG-337

APPLICATIONS

- General gasket service
- Blind flange gaskets
- Replacement for
 - current compressed sheet
 - beater-addition-type sheet
- other non-asbestos gasketing materials

While maintaining an effective seal, GRAFOIL material exhibits virtually no creep relaxation. As a result, the need for periodic bolt tightening is greatly reduced.



Grade GHN Typical Properties¹

Laminate Construction:

1. GRAFOIL Grade TG-337 (per Technical Bulletin 183)
2. 0.0015" thick plastic
3. GRAFOIL Grade TG-337 (per Technical Bulletin 183)

NOTE: The plastic interlayer is primarily present to provide toughness in handling and can be expected to burn or melt away at elevated temperatures, leaving the GRAFOIL flexible graphite facing to provide the long-term seal.

| CHARACTERISTIC | TYPICAL PROPERTY |
|---|--|
| Thickness of Laminate | 0.030" (0.76 mm) Standard 0.060" (1.52 mm) Standard <i>Non-standard thicknesses may be available upon request.</i> |
| Width | 39.4" (1000 mm) Standard <i>Non-standard widths may be available upon request.</i> |
| Length | 39.4" (1000 mm) Standard 100' (30.5 m) Standard <i>Non-standard lengths may be available upon request.</i> |
| Bulk Density (Graphite) | 62.4 lb/ft ³ (1.0 g/cc) Standard <i>Non-standard densities may be available upon request.</i> |
| Compressibility at 5000 psi (35 MPa) load | 50% |
| Recovery after 5000 psi (35 MPa) load | 11% Typical |
| Creep Relaxation Method: BSI-F125 at 6391 psi (44.1 MPa) load up to 400°C | <4% Typical for 70 lb/ft ³ |
| Tensile Strength | 450 psi (3.1 MPa) Typical |
| Temperature Use Range | -400°F to 750°F (-240°C to 400°C) |

ASME Gasket Factors

- "m" Factor: 2
- "y" Stress: 900 psi (6.22 MPa)
- Max Gasket Unit Load: 24,000 psi (165.87 MPa)

Comparison to Compressed Sheet and Beater Addition Gasketing Materials

GRAFOIL Grade GHN laminate material outperforms other materials because:

- It is composed of GRAFOIL flexible graphite facing. The GRAFOIL graphite facing has no binders, fillers, or additives and is capable of withstanding extreme temperatures (to 3000°C) with no degradation. Other materials have binders that become the weakest link in the temperature chain. *GHN material will not break down over time and get brittle and dry out. It will not lose water of crystallization.*
- It has a center layer of plastic that provides toughness for handling so it is not as fragile as unsupported flexible graphite. The center layer is extremely thin (0.0015") and disintegrates at elevated temperatures, leaving only the GRAFOIL material in the joint. *This means GHN flexible graphite is strong enough to handle but remains as flexible graphite for a long-term seal.*
- It is inert and impervious to most fluids and chemicals. *This means GHN materials won't break down and fall apart.*
- It seals at low flange loads where other materials require higher loading to seal.
- It removes cleanly and does not bond itself to the flanges.
- NO gasket sealants are required, saving assembly time, effort, and expense.

¹ Properties listed are typical and cannot be used as accept/reject specifications. Specifications are listed under Technical Bulletin 184.